

Date: Tuesday, 4/18/2006 10:01:01 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACERS (1/4 THICK)
Job Number : 26664	
Estimate Number : 10247	
P.O. Number : N/A	Part Number : D2022101
This Issue : 4/18/2006 S.O. No. : N/A	Drawing Number : D2022 REV. --
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : 26327	Material : N/A
Written By : <u> </u>	Due Date : 5/12/2006 Qty: 200 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est D 02.03.07 Now made in house NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 6.5730 f(s)
 6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar
 (M6061T6RO.750 Batch:)

100589 → 2.073 FT
 19430 → 4.5 FT.

 06.09.07 200

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Note: .257(F) Dia drill
 2-Turn Blank as per FolioFA206
 3-Tumble & deburr any sharp edges as per dwg

 06.09.07. 200

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

 06.09.07 200

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

 06.09.06 200

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: ST 07

 06/9/07 200

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: CD Date: 06/09/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(Handwritten mark)

Comment: DOCUMENT CONTROL
Inspection Level 21

206/09/07

Job Completion



U 06-09-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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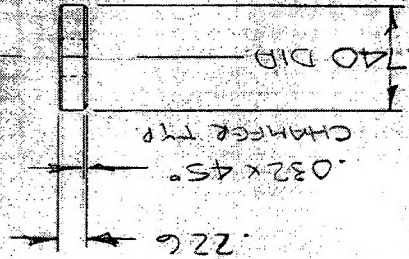
NOTE: Date & initial all entries

NO. 6007

RELEASED
970119 80

DRILL F (257) DIA IN -101
DRILL P (.323) DIA IN -103

02022-101
02022-103



MDL: ALUMINUM 6061-T6 (00-A-225/2)



42022

[illegible]